

**Abstract**

Areas of reduced (32) wall thickness down to a few  
hundredths of a millimeter are produced by injection  
5 molding, by means of a core (5) which is moved in the cavity  
(2) of an injection molding tool (1) when the molding mass  
almost completely fills the cavity (2), yet has not  
solidified. By this method, low cost hangers for dosimeters  
(20) may be produced integrally provided with a radiation  
10 transparent window.

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(Figure 7)